

2011 NANOTECHNOLOGY RESEARCH REVIEW	xx
INTRODUCTION	xx
CHAPTER ONE: NANOTECHNOLOGY IN WATER TREATMENT	
(NAN051A)	1
INTRODUCTION	1
STUDY GOALS AND OBJECTIVES	1
REASONS FOR DOING THE STUDY.....	1
INTENDED AUDIENCE.....	1
SCOPE OF REPORT.....	2
INFORMATION SOURCES	2
ANALYST CREDENTIALS	2
RELATED BCC REPORTS.....	3
BCC ONLINE SERVICES	3
DISCLAIMER.....	3
EXECUTIVE SUMMARY.....	3
EXECUTIVE SUMMARY (CONTINUED)	4
<i>TABLE 1 GLOBAL MARKET FOR NANOTECHNOLOGY PRODUCTS</i>	
<i>USED IN WATER TREATMENT, THROUGH 2015 (\$ MILLIONS)</i>	5
<i>FIGURE 1 GLOBAL MARKET FOR NANOTECHNOLOGY PRODUCTS</i>	
<i>USED IN WATER TREATMENT, 2000–2015 (\$ MILLIONS)</i>	5
OVERVIEW.....	6
WATER CHALLENGES IN THE 21 ST CENTURY	6
Water Quality	7
Pathogens	8
<i>TABLE 2 WATERBORNE PATHOGENS</i>	8
Arsenic.....	8
Disinfection By-products	9
Trihalomethanes	9
Haloacetic Acids	9
EDCs.....	9
Water Quantity	10
Water Quantity (Continued)	11
Desalination	12
Reuse	12
POTABLE WATER	12
INDUSTRIAL WASTEWATER.....	13
<i>TABLE 3 POTENTIAL WASTEWATER COMPONENTS BY INDUSTRY</i>	14
HEAVY METALS.....	15
ORGANIC COMPOUNDS	15
OILY WASTEWATERS	15
PROCESS WATER	16
BOILER WATER.....	16
COOLING WATER	17

SEMICONDUCTOR WATER	17
WATER FOR PHARMACEUTICALS	18
WATER FOR CHEMICALS MANUFACTURE AND OIL AND GAS PROCESSING	18
FOOD AND BEVERAGE PRODUCTION	19
RADIOACTIVE WASTE.....	19
GROUNDWATER REMEDIATION.....	20
GLOBAL HOT SPOTS IN NEED OF GROUNDWATER REMEDATION.....	21
<i>TABLE 4 GLOBAL HOTSPOTS FOR WATER POLLUTION.....</i>	<i>21</i>
<i>TABLE 5 COST FOR REMEDIATING U.S. SITES BY PROGRAM AND NUMBER OF LOCATIONS.....</i>	<i>22</i>
CONVENTIONAL TREATMENT METHODS.....	22
NEWER REMEDIATION METHODS.....	23
NANOTECHNOLOGY.....	23
NANOSTRUCTURES.....	24
Nanomaterial Properties.....	24
NANOTECH AND WATER.....	25
<i>TABLE 6 POTENTIAL APPLICATIONS OF NANOTECHNOLOGY IN WATER TREATMENT.....</i>	<i>26</i>
PERCEIVED ADVANTAGES OF NANOTECH WATER TREATMENT.....	26
POTENTIAL RISKS OF NANOTECH WATER TREATMENT.....	26
IS THERE A MISMATCH BETWEEN NANOTECH CLAIMS AND REALITY?.....	27
Is there a Mismatch Between ... (Continued).....	28
REGULATION OF NANOMATERIALS.....	29
 CHAPTER TWO: NANOBIO TECHNOLOGY: APPLICATIONS AND	
GLOBAL MARKETS (NANO50A)	30
INTRODUCTION	30
STUDY GOALS AND OBJECTIVES	30
REASONS FOR DOING THE STUDY.....	30
INTENDED AUDIENCE.....	31
SCOPE OF REPORT.....	31
METHODOLOGY.....	31
INFORMATION SOURCES	32
ANALYST CREDENTIALS	32
RELATED BCC REPORTS.....	32
SUMMARY.....	33
<i>TABLE 7 GLOBAL VALUE OF NANOBIO TECHNOLOGY MARKET BY END USER, THROUGH 2015 (\$ MILLIONS).....</i>	<i>34</i>
<i>FIGURE 2 GLOBAL VALUE OF NANOBIO TECHNOLOGY MARKET BY END USER, 2009–2015 (\$ MILLIONS).....</i>	<i>34</i>
OVERVIEW.....	35
INTRODUCTION.....	35

<i>TABLE 8 SCOPE OF THIS REPORT</i>	35
NANOBIOTECHNOLOGY	36
<i>TABLE 9 FEATURES OF NANOTECHNOLOGIES</i>	36
HISTORY OF NANOTECHNOLOGY.....	37
<i>TABLE 10 HISTORICAL TIMELINE OF NANOTECHNOLOGY, 1931–</i> <i>2007</i>	37
History of Nanotechnology (Continued)	38
NANOTECHNOLOGY VALUE CHAIN	39
<i>TABLE 11 VALUE CHAIN FOR NANOTECHNOLOGIES</i>	39
BIO-NANOMATERIALS	39
OVERVIEW	39
<i>TABLE 12 NANOBIOTECHNOLOGY MATERIALS</i>	40
APPLICATIONS STATUS.....	40
<i>TABLE 13 NANOMATERIALS APPLICATIONS STATUS</i>	40
Applications Status (Continued).....	41
LIFE CYCLE STATUS	42
<i>TABLE 14 NANOMATERIALS LIFE CYCLE STATUS</i>	42
NANOPARTICLES	42
NANOPARTICLES (CONTINUED).....	43
<i>TABLE 15 NANOPARTICLES IN IMAGING APPLICATIONS</i>	44
QUANTUM DOTS	45
<i>TABLE 16 COMPARISON OF QUANTUM DOTS, FLUORESCENT</i> <i>DYES AND FLUORESCENT PROTEINS</i>	46
<i>FIGURE 3 QUANTUM DOT SPECTRA</i>	46
<i>FIGURE 4 FLUORESCENT DYE SPECTRA</i>	47
LIPOSOMES	48
<i>TABLE 17 LIPOSOME TYPES</i>	49
DENDRIMERS.....	49
NANOPORES.....	50
TECHNICAL FEASIBILITY OF NANOPORE SEQUENCING	51
NANOCRYSTALS.....	52
<i>TABLE 18 ADVANTAGES OF NANOCRYSTAL DRUG TECHNOLOGY</i>	53
POLYMER STRUCTURES	54
INTEGRATED NANOSTRUCTURES.....	54
INTEGRATED NANOSTRUCTURES (CONTINUED)	55
MARKET POTENTIAL OF NANOBIOTECHNOLOGY	56
<i>TABLE 19 GLOBAL VALUE OF NANOBIOTECHNOLOGY MARKET BY</i> <i>APPLICATION, THROUGH 2015 (\$ MILLIONS)</i>	57
NANOBIOTECHNOLOGY GROWTH DRIVING FORCES	57
<i>TABLE 20 NANOBIOTECHNOLOGY MARKET GROWTH DRIVING</i> <i>FORCES</i>	57
NANOBIOTECHNOLOGY MATERIALS PLATFORMS.....	58
<i>TABLE 21 GLOBAL VALUE OF NANOBIOTECHNOLOGY MARKET BY</i> <i>PLATFORM, THROUGH 2015 (\$ MILLIONS)</i>	59

NANOBIOTECHNOLOGY PRODUCT LIFE CYCLE STATUS	60
<i>TABLE 22 LIFE CYCLE STATUS OF NANOMATERIALS</i>	60
NANOBIOTECHNOLOGY INDUSTRY	60
<i>TABLE 23 NANOBIOTECHNOLOGY INDUSTRY</i>	61
 CHAPTER THREE: QUANTUM DOTS: TECHNOLOGIES AND GLOBAL	
MARKETS (NAN027C).....	62
INTRODUCTION	62
MOTIVATION.....	62
STUDY GOAL AND OBJECTIVES	62
SCOPE OF REPORT.....	63
INTENDED AUDIENCE.....	63
METHODOLOGY AND SOURCES OF INFORMATION.....	64
ANALYST CREDENTIALS	64
RELATED BCC REPORTS.....	65
EXECUTIVE SUMMARY.....	65
EXECUTIVE SUMMARY (CONTINUED)	66
<i>TABLE 24 GLOBAL MARKET REVENUE FOR QUANTUM DOTS IN</i> <i>PROMISING MARKET SECTORS, THROUGH 2015 (\$ MILLIONS)</i>	67
<i>FIGURE 5 GLOBAL MARKET REVENUE FOR QUANTUM DOTS IN</i> <i>PROMISING MARKET SECTORS, 2009–2015 (\$ MILLIONS)</i>	68
TECHNOLOGY OVERVIEW	68
WHAT IS A QUANTUM DOT?.....	69
HISTORY OF QUANTUM DOTS.....	69
<i>TABLE 25 CHRONOLOGICAL EVOLUTION OF QDS: FROM</i> <i>RESEARCH CURIOSITY THROUGH COMMERCIAL</i> <i>DEVELOPMENT, 1960S–2010</i>	70
PROPERTIES OF QUANTUM DOTS.....	70
<i>FIGURE 6 LUMINESCENCE SIZE REGIMES FOR DIFFERENT</i> <i>SEMICONDUCTOR AND METAL QUANTUM DOTS</i>	71
<i>TABLE 26 COMPARISON OF EMISSION WAVELENGTH OF SC AND</i> <i>METAL NC QUANTUM DOTS AS A FUNCTION OF THEIR SIZE</i>	72
<i>TABLE 27 OTHER PROPERTIES OF COLLOIDAL QUANTUM DOTS</i>	73
QUANTUM DOT INDUSTRY.....	73
APPLICATIONS AND STRUCTURAL TYPES OF QUANTUM DOTS	74
BASIC STRUCTURES.....	75
<i>TABLE 28 HIERARCHY AND VARIOUS TYPES OF QDS: BASIC</i> <i>STRUCTURES</i>	75
COMPOSITE STRUCTURES	76
<i>TABLE 29 HIERARCHY AND VARIOUS TYPES OF QDS: COMPOSITE</i> <i>STRUCTURES</i>	76
COMMERCIAL APPLICATIONS	76
<i>TABLE 30 QD MATERIAL TYPES AND THEIR COMMERCIAL</i> <i>APPLICATIONS</i>	77

<i>TABLE 31 KEY QUANTUM DOT TECHNOLOGIES AND APPLICATIONS</i>	78
PATENT ANALYSIS	79
QUANTUM DOT PRODUCTION (SYNTHESIS) AND DEVICE ASSEMBLY.....	80
SYNTHESIS OF METAL CHALCOGENIDE QUANTUM DOTS	80
VAPOR PHASE.....	80
<i>TABLE 32 QUANTUM DOT PRODUCTION METHODS: VAPOR PHASE</i>	81
Aerosol Drop Method.....	81
Melt Atomization	82
Chemical Vapor Deposition.....	82
Physical Vapor Deposition	82
Molecular Beam Epitaxy.....	83
LIQUID PHASE (“WET” COLLOID CHEMISTRY).....	84
<i>TABLE 33 QUANTUM DOT PRODUCTION METHODS: LIQUID PHASE</i>	84
<i>TABLE 33 (CONTINUED)</i>	85
Colloid	86
Batch Process	86
Continuous Flow	87
Precipitation	88
SOLID PHASE	88
<i>TABLE 34 QUANTUM DOT PRODUCTION METHODS: SOLID PHASE</i>	88
SYNTHESIS OF NANOCRYSTALLINE SILICON QDS	89
LIQUID PHASE SYNTHESIS.....	89
<i>TABLE 35 VARIOUS METHODS USED FOR SI-NC SYNTHESIS</i>	90
Liquid Phase Synthesis (Continued)	91
SOLID-PHASE SYNTHESIS.....	92
VAPOR-PHASE SYNTHESIS	92
SYNTHESIS OF NANOCRYSTALLINE METALS AND QDS	93
<i>TABLE 36 VARIOUS SYNTHETIC METHODS AND PHOTOPHYSICAL BEHAVIOR OF METAL-NCS</i>	94
SYNTHESIS OF CARBON QUANTUM DOTS.....	95
ASSEMBLY OF QUANTUM DOT STRUCTURES.....	96
<i>TABLE 37 QUANTUM DOT STRUCTURE ASSEMBLY METHODS</i>	97
LITHOGRAPHY.....	98
Conventional Top-Down Methods.....	98
Nanolithography.....	98
FILM FORMATION.....	99
Cast Film.....	100
Langmuir-Blodgett	100
Layer-by-Layer	100
Metamaterials.....	101
Biomolecular Self-Assembly.....	102

Photopatternable Arrays.....	103
OTHER TECHNIQUES	103
Digital Printing.....	103
Nanoporous Templates.....	104
Nanoporous Templates (Continued)	105
CHAPTER FOUR: ADVANCED CERAMICS AND NANOCERAMIC	
POWDERS (NAN015F).....	106
INTRODUCTION	106
STUDY GOALS AND OBJECTIVES	107
CONTRIBUTIONS OF THE STUDY.....	107
SCOPE OF REPORT.....	108
METHODOLOGY AND INFORMATION SOURCES.....	108
INTENDED AUDIENCE.....	109
ANALYST CREDENTIALS	109
RELATED BCC REPORTS.....	110
EXECUTIVE SUMMARY.....	110
<i>TABLE 38 U.S. CONSUMPTION OF ADVANCED AND NANOSCALE</i>	
<i>CERAMIC POWDERS, THROUGH 2016 (MILLION LBS/\$</i>	
<i>MILLIONS)</i>	111
<i>FIGURE 7 U.S. CONSUMPTION OF ADVANCED AND NANOSIZED</i>	
<i>CERAMIC POWDERS, 2010–2016 (% OF TOTAL VALUE</i>	
<i>CONSUMED)</i>	111
<i>FIGURE 7 (CONTINUED)</i>	112
OVERVIEW OF ADVANCED CERAMIC POWDERS.....	112
POWDER TYPES.....	113
<i>TABLE 39 COMMONLY USED ADVANCED CERAMIC MATERIAL</i>	
<i>FAMILIES</i>	113
<i>TABLE 39 (CONTINUED)</i>	114
POWDER SYNTHESIS TECHNIQUES.....	114
CARBOTHERMAL REDUCTION.....	114
<i>TABLE 40 PROCESS STEPS TO PRODUCE β-SIC VIA</i>	
<i>CARBOTHERMAL REDUCTION</i>	115
VAPOR-PHASE REACTIONS.....	115
Thermal Decomposition.....	115
CVD Process.....	116
<i>FIGURE 8 SCHEMATIC DIAGRAM OF THERMAL REACTOR SYSTEM</i>	
<i>FOR PRODUCING CERAMIC POWDERS BY CVD</i>	116
PLASMA PROCESSES.....	116
<i>TABLE 41 PLASMA SYNTHESIS OF CERAMIC POWDERS</i>	117
<i>TABLE 41 (CONTINUED)</i>	118
DC Arc Plasma Process	118
<i>FIGURE 9 SCHEMATIC OF A DC ARC PLASMA FURNACE</i>	
<i>DEVELOPED BY JAPAN'S NATIONAL RESEARCH INSTITUTE</i>	
<i>FOR METALS</i>	118

RF Plasma Process	119
<i>FIGURE 10 LOS ALAMOS RF PLASMA REACTOR</i>	119
Plasma Rapid Solidification Technology	120
Reactive Electrode Submerged Arc.....	121
SOL-GEL TECHNIQUES.....	121
Alkoxide Route.....	121
Internal Gelation	122
PRECIPITATION.....	122
HYDROTHERMAL SYNTHESIS.....	123
EMULSION PROCESS.....	124
<i>FIGURE 11 PROCESS FLOWCHART FOR EMULSION PROCESS TO PRODUCE BARIUM TITANATE</i>	125
LASER SYNTHESIS.....	126
COMBUSTION SYNTHESIS/SELF-PROPAGATING HIGH- TEMPERATURE SYNTHESIS.....	126
COMBINATORIALLY DISCOVERED MATERIALS	127
POWDER SYNTHESIS COMPARISON.....	128
<i>TABLE 42 POWDER SYNTHESIS COMPARISON</i>	128
<i>TABLE 17 (CONTINUED)</i>	129
<i>TABLE 43 POWDER PROCESSES FOR VARIOUS CERAMIC MATERIALS</i>	130
MATERIAL APPLICATIONS AND PROPERTIES	131
STRUCTURAL CERAMICS	131
ELECTRONIC CERAMICS.....	131
CERAMIC COATINGS	131
CHEMICAL PROCESSING AND ENVIRONMENT RELATED	132
<i>TABLE 44 CURRENT AND POTENTIAL USES FOR ADVANCED CERAMICS</i>	132
<i>TABLE 44 (CONTINUED)</i>	133
ADVANCED STRUCTURAL CERAMICS.....	133
<i>TABLE 45 CURRENT AND POTENTIAL APPLICATIONS OF ADVANCED STRUCTURAL CERAMICS</i>	134
Monolithic Structural Ceramics.....	135
<i>TABLE 46 PROPERTIES OF COMMERCIAL ALUMINA SPECIFICATIONS</i>	135
<i>TABLE 47 PROPERTIES OF NORZIDE YZ-110 TETRAGONAL ZIRCONIA POLYCRYSTALS (TZP)</i>	136
<i>TABLE 48 FRACTURE TOUGHNESS AND CRITICAL FLAW SIZES OF MONOLITHIC AND COMPOSITE CERAMICS MATERIALS^A</i>	137
<i>TABLE 49 PROPERTIES OF MONOLITHIC CERAMICS AND CERAMIC COMPOSITES</i>	138
<i>TABLE 50 THERMAL CONDUCTIVITY OF VARIOUS ZIRCONIAS</i>	139
Ceramic Matrix Composites.....	139
CERAMIC COATINGS	139

<i>TABLE 51 HIGH-PERFORMANCE CERAMIC COATING MATERIALS AND GENERAL APPLICATIONS</i>	140
<i>TABLE 52 REPRESENTATIVE FLAME AND PLASMA SPRAYED MATERIALS, MELTING OR SOFTENING TEMPERATURE, AND USES</i>	140
<i>TABLE 52 (CONTINUED)</i>	141
ELECTRONIC CERAMICS	142
Insulators	142
<i>TABLE 53 CERAMIC INSULATORS AND THEIR PROPERTIES</i>	143
Substrates, IC Packages, and Multichip Modules	143
<i>TABLE 54 CERAMIC SUBSTRATE PROPERTIES</i>	144
<i>TABLE 55 CANDIDATE CERAMIC SUBSTRATE MATERIALS FOR ELECTRONICS</i>	145
Capacitors	145
<i>TABLE 56 DIELECTRIC MATERIAL FOR MULTILAYER CERAMIC CAPACITOR (BARIUM TITANATE-BASED CERAMIC)</i>	146
Piezoelectric Ceramics.....	147
Advanced Batteries and Fuel Cells.....	147
Magnetic Ferrites	148
Superconductors	149
CHEMICAL AND ENVIRONMENTAL RELATED CERAMICS	150
Ceramic Membranes and Filters	150
Catalysts and Catalytic Supports	151
OTHER TECHNICAL ISSUES	152
Particle Size	153
Rheology Control	154
Uniformity.....	154
Other Material Properties.....	154
END-USER INDUSTRIES	155
COMPANIES.....	155
<i>FIGURE 12 CERAMIC POWDER END-USER INDUSTRIES (%)</i>	155
OUTPUT.....	156
<i>TABLE 57 U.S. MARKETS FOR ADVANCED CERAMIC COMPONENTS, THROUGH 2016 (\$ MILLIONS)</i>	156
OVERALL U.S. MARKET FOR ADVANCED AND NANOSCALE CERAMIC POWDERS	157
<i>TABLE 58 U.S. MARKETS FOR ADVANCED AND NANOSCALE CERAMIC POWDERS, THROUGH 2016 (MILLION LBS/\$ MILLIONS)</i>	157
<i>TABLE 58 (CONTINUED)</i>	158
CHAPTER FIVE: GLOBAL MARKETS FOR NANOCOMPOSITES, NANOPARTICLES, NANOCLEYS, AND NANOTUBES (NAN021E)	159
INTRODUCTION	159
STUDY BACKGROUND.....	159

STUDY GOALS AND OBJECTIVES	159
INTENDED AUDIENCE	160
SCOPE AND FORMAT	160
METHODOLOGY AND INFORMATION SOURCES	160
ANALYST CREDENTIALS	161
EXECUTIVE SUMMARY.....	162
<i>TABLE 59 GLOBAL CONSUMPTION OF NANOCOMPOSITES,</i> <i>THROUGH 2016 (\$ MILLIONS).....</i>	<i>162</i>
<i>FIGURE 13 GLOBAL CONSUMPTION OF NANOCOMPOSITES, 2010–</i> <i>2016 (\$ MILLIONS).....</i>	<i>162</i>
NANOCOMPOSITES OVERVIEW	163
GENERAL DESCRIPTION	163
Definitions.....	163
Composites	163
Nanocomposites	163
Fillers versus Matrix Materials	163
Brief History of Nanocomposites	164
GENERAL PROPERTIES OF NANOCOMPOSITES VERSUS CONVENTIONAL COMPOSITES	165
INCREASED TENSILE STRENGTH, MODULUS, AND HEAT DISTORTION TEMPERATURE.....	165
COLOR/TRANSPARENCY	165
CONDUCTIVITY	166
FLAME RETARDANCY	166
BARRIER PROPERTIES.....	166
ANTICORROSIVE PROPERTIES	166
TYPES OF NANOCOMPOSITES, THEIR PROPERTIES AND APPLICATIONS.....	167
CLAY NANOCOMPOSITES.....	167
Materials.....	167
Clay Fillers.....	167
Natural Clays.....	167
Montmorillonite	168
Vermiculite	168
Octosilicate	168
Bentonite	169
Hectorite	169
Halloysite.....	169
Synthetic Clays	170
Fluorohectorite.....	170
Hydrotalcite.....	171
Laponite	171
Matrix Materials.....	171
Nylon.....	172

Butyl	172
Thermoplastic Olefins.....	172
Polyethylene	173
Polypropylene	173
Polyvinyl Chloride.....	174
Ethylene Vinyl Acetate	174
Other Matrix Materials	175
Polyethylene Terephthalate	175
Acetal	175
Polychloroprene.....	175
Nitrile Rubber	175
Ethylene Vinyl Alcohol	176
Fabrication.....	176
Production and Pre-Treatment of Clay Filler	
Materials.....	176
Compounding	176
Types of Clay Nanocomposites.....	177
Commercial Clay Nanocomposites	177
<i>TABLE 60 PROPERTIES AND MAIN APPLICATIONS OF PRINCIPAL</i>	
<i>TYPES OF COMMERCIAL CLAY NANOCOMPOSITES.....</i>	<i>177</i>
<i>TABLE 60 (CONTINUED).....</i>	<i>178</i>
Nylon/Montmorillonite	178
Automotive Applications	178
Packaging Applications	179
Life Sciences Applications	179
TPO/Montmorillonite.....	179
Automotive Applications	179
EVA/Montmorillonite.....	179
Flame-retardant Applications.....	180
Polypropylene/Montmorillonite.....	180
Automotive Applications	180
Fire-retardant Applications.....	180
Other Applications	181
Polyethylene/Montmorillonite.....	181
Packaging Applications	181
Automotive Applications	181
Acetal/Montmorillonite.....	181
Nylon/Mica Fluoride	181
Automotive Applications	181
Butyl/Vermiculite.....	182
Consumer Products Applications.....	182
Other Applications	182
Other Polymer/Clay Nanocomposites under	
Development	182

<i>TABLE 61 OTHER CLAY NANOCOMPOSITES</i>	183
PET/Montmorillonite	183
EVOH/Montmorillonite	183
Other Matrix Materials/Vermiculite.....	184
Applications	184
<i>TABLE 62 PRINCIPAL APPLICATIONS OF CLAY CONTAINING COMPOSITES</i>	184
<i>TABLE 62 (CONTINUED)</i>	185
Automotive	185
Packaging	185
Healthcare.....	185
Consumer Products.....	185
Flame-retardants	186
Suppliers	186
<i>TABLE 63 CLAY NANOCOMPOSITE SUPPLIERS</i>	186
<i>TABLE 63 (CONTINUED)</i>	187
Suppliers (Continued).....	188
CERAMIC NANOCOMPOSITES	189
Materials	190
Ceramic Fillers.....	190
Silica	190
Alumina	190
Zirconia	191
Tungsten Carbide.....	191
Organosilicates.....	191
Matrix Materials.....	191
Polymer Matrix Materials	191
Polyurethane	192
Epoxy	192
Metals and Metal Oxides.....	192
Titanium Dioxide	192
Cobalt.....	193
Other Materials.....	193
Calcium Phosphate	193
Fabrication	193
Inorganic Moiety-Containing Monomers	193
<i>In Situ</i> Fabrication of Ceramic Nanocomposite	
Films	194
Fabrication of WC/Co Nanocomposite Aggregates	194
Types and Properties	195
<i>TABLE 64 PROPERTIES AND MAIN APPLICATIONS FOR PRINCIPAL TYPES OF CERAMIC-CONTAINING NANOCOMPOSITES</i>	195
Polyurethane/Alumina.....	195
Titanium Dioxide/Alumina.....	196

Alumina/Zirconia	196
Epoxy/Carbon Fiber/Silica	196
Polyurethane/Organosilica	197
Cobalt/Tungsten Carbide.....	197
Calcium Phosphate/Silica	197
PET-Oxynitride.....	197
Applications	198
<i>TABLE 65 PRINCIPAL APPLICATIONS OF CERAMIC CONTAINING</i>	
<i>COMPOSITES</i>	<i>198</i>
Coating Applications.....	198
Floor Finishes.....	198
Thermal Spray Coatings.....	199
Window Coatings	199
Life Sciences.....	200
Hip Implants	200
Artificial Spinal Disks.....	200
Bone Replacements and Cements.....	201
Consumer Products.....	201
Tennis Racquets	201
Other Applications	201
Cutting Tools, Wear Parts	201
Suppliers	201
<i>TABLE 66 CERAMIC NANOCOMPOSITE SUPPLIERS</i>	<i>202</i>
CARBON NANOTUBE COMPOSITES	202
Materials	203
Fillers	203
Carbon Nanotubes	203
Fullerenes	203
Carbon Nanofibers	203
Matrix Materials.....	203
Polymers.....	204
Polycarbonate.....	204
Polybutylene Terephthalate	204
Polyphenyl Ether	204
Fabrication Technologies.....	205
Oriented Nanocomposite Extrusion Process.....	205
Layered Fabrication.....	205
CNT Fibers.....	206
Types of Carbon Nanotube Composites.....	206
<i>TABLE 67 PROPERTIES OF CARBON NANOTUBE COMPOSITE</i>	<i>206</i>
Nylon/MWNT Composites	207
Polycarbonate/MWNT Composites.....	207
Polyvinyl Alcohol/MWNT Composites	207
Polybutylene Terephthalate/MWNT Composites.....	207

Polyphenylene Ether/Polyamide/MWNT Composites	207
Epoxy/MWNT/Carbon Fiber Composites	208
Polyurethane/Fullerene Composites	208
MDMO-PPV/Fullerene	208
Applications	209
<i>TABLE 68 PRINCIPAL APPLICATIONS OF NANOTUBE COMPOSITES...</i>	<i>209</i>
Automotive Components.....	209
Fuel System Components	209
Exterior Parts.....	210
ESD Applications	210
Consumer Products.....	210
Tennis Racquets	210
Golf Clubs	211
Bicycles	211
Bowling Balls.....	211
Boats	211
Other Sporting Goods	212
Textiles	212
Solar Cells	213
Suppliers	213
<i>TABLE 69 CARBON NANOTUBE COMPOSITE SUPPLIERS</i>	<i>213</i>
METAL-CONTAINING NANOCOMPOSITES	214
Hybrid Organic-Metal Photovoltaics	214
NANOCOMPOSITE CONSUMPTION BY COUNTRY/REGION	215
<i>TABLE 70 CONSUMPTION OF NANOCOMPOSITES BY COUNTRY/REGION, THROUGH 2016 (\$ MILLIONS).....</i>	<i>215</i>
<i>FIGURE 14 TRENDS IN GLOBAL NANOCOMPOSITE CONSUMPTION, 2010–2016 (\$ MILLIONS)</i>	<i>216</i>